

# Formulation of Ready to Use Program to Evaluate Center of Gravity of Go-Kart and Automotive 4WD Vehicle

Tanumoy Mukherjee<sup>1</sup>, Md. Jamil Khan<sup>2</sup>, Prof. Umesh Gurnani<sup>3</sup> and Prof. Md. Iqbal Ahmad<sup>4</sup>

<sup>1,2</sup>B. Tech undergraduate Mechanical Engineering student of University of Engineering & Management, Jaipur

<sup>3</sup>Head of the Department of Mechanical Engineering at University of Engineering & Management, Jaipur

<sup>4</sup>Assistant Professor of Mechanical Department at University of Engineering & Management, Jaipur

**Abstract**—A go-kart is a specially designed vehicle for entry level racing competition. It has got no differential and no suspension. It is an on-track vehicle which is made for the rider to learn driving in a completely safe place. It is one of the milestone young racer needs to achieve it before entering into the world of professional racing. As we can see, that design of go-kart is of much important for the safety of the driver and for other purpose. Since the co-ordinates of center of gravity is directly related to the performance of the vehicle, we are going to focus on the calculation of center of gravity for a go-kart vehicle. We have to determine the location of center of gravity to find out individual wheel loads in steady-state cornering, accelerating or during braking. We have iterated the calculation of center of gravity process a multiple times considering weight of the vehicle to be different in each case to get the exact height of the center of gravity. We have assumed and calculated the center of gravity during the static condition of the vehicle. We have iterated the calculations in a c++ program with variable list given in Table 1. We have also shown the algorithm used in the program along with the flowchart for better understanding of the program.

## 1. INTRODUCTION

Go-Kart is a small four wheeled vehicle designed for only track based purpose. It is also called karts and gearbox/shifter karts which is completely dependent on the vehicle design. It is generally considered as the first step towards the racing career. Popular racers have started their career in karting. It has got no differential and no suspension. The reason for not having differential as the kart is very small in size while it is used only on-track, so it has got no suspension as well. Art Ingels is considered as the father of karting. It was first originated in the year 1956 and then it was spread to other continents like Europe. A go-kart is a track focused vehicle designed for track based purpose. Now, there are various companies available which has commercialized the production of go-kart vehicle.

One of the most important parts of the vehicle is to calculate the Center of gravity. It helps to determine individual wheel loads in steady state cornering, braking or in accelerating

condition. There are various ways to calculate the position of the center of gravity. We have used the theoretical approach to easily get the value of center of gravity. However, we have considered certain assumptions for exact position of the center of gravity and to remove any kind of complicacy of the system. We have considered all the calculations in steady state of the vehicle and all the variables used in this calculation are in equilibrium condition. Another assumption we have used is that we have considered basic dimensional data like front and rear wheel track, wheelbase of the vehicle and height of the center of gravity are constant. If the dimensional changes are quite large, then we have to make use of the iterative procedure to reach the exact desired value. The last assumption we have considered is the roll cage of the entire vehicle is rigid. This is so because the torsionally stiff chassis is desirable for effective and lenient calculations.

## 2. THE VARIABLES USED FOR CALCULATION

We have shown all the variables as shown in table number 1. The name of the variable along with its designation is given. We have also used the variables in the images as shown in figure 1 and figure 2 for proper understanding of the design procedure and method of calculation. So, if we follow these images then we will be able to relate to the actual data or variable used in the program. These variables as described in the table below are used to create the algorithm, given later part of the program.

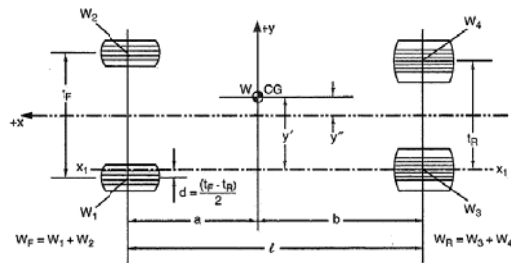
Table 1: List of Variables Used in the Program.

Variable	Designation
w	Total weight of the vehicle (lb)
wdf	Front Weight Distribution
wdr	Rear Weight Distribution
l	Wheel Base
tf	Front Wheel Track
tr	Rear Wheel Track
theta	Inclination Angle

wf	Front Wheel Total Weight
wr	Rear Wheel Total Weight
w1, w2	Front Wheel Total Weight Equal Distribution
w3, w4	Rear Wheel Total Weight Equal Distribution
a	Distance Between Front Wheel And Center Of Gravity Of The Vehicle
b	Distance Between Rear Wheel And Center Of Gravity Of The Vehicle
d	Difference Between tf And tr Equally Divided Between The Two
y1	Distance Between Rear Wheel Center Line And Center of Gravity
y2	Distance Between Center of Gravity And The Center Line
l1	New Inclined Height
rl	Rolling Radius
b1	Distance as shown in figure
c	Distance as shown in figure
h	Distance as shown in figure
h1	Distance as shown in figure

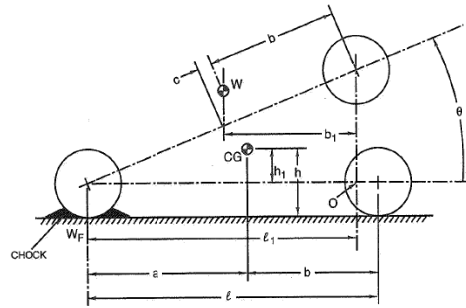
**3. IMAGES USED FOR CALCULATION**

Here is the image used for better understanding of the calculation, flowchart and algorithm. We have shown here two figures. Figure 1 represents horizontal location of total vehicle and figure 2 represents vertical location of the center of gravity. The images are actually used and had been referred for the calculation of the Center of Gravity and also for formulation of the program which calculates the Center of Gravity.



**Figure 1. Horizontal Location of Total Vehicle of Center of Gravity.**

We have used another to show the location of center of gravity when the rear set of tires are lifted up. The image is shown below.



**Figure 2: Vertical Location of the Center of Gravity**

We have used both the images for better understanding of the position of assumed variables. The designation of all the variables are given in Table 1. These variables are used in the program to get the actual result of the required co-ordinates of the location of Center of Gravity.

**4. ALGORITHM OF THE PROGRAM**

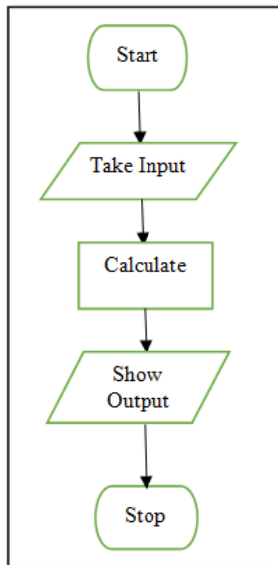
We have shown below the stepwise algorithm of the program for in-depth analysis of the program.

- Step 1: Start
- Step 2: Declare wdf, wdr, w, l, tf, tr, theta, wf, wr, w1, w2, w3, w4, a, b, d, y1, y2, l1, rl, b1, c, h, h1.
- Step 3: Take input for the variables of wdf, w, l, tf, tr, theta and rl.
- Step 4: Subtract wdf from 100 and assign the value to wdr.
- Step 5: Calculate front weight (wf) of the vehicle from the equation  $wf = (wdf/100)*w$ .
- Step 6: Divide equally the front weight load on each vehicle by the equation  $w1 = w2 = (wf/2)$ .
- Step 7: Calculate the rear weight (wr) of the vehicle from the following equation  $wr = (wdr/100)*w$ .
- Step 8: Divide equally the rear weight load on each vehicle by the equation  $w3 = w4 = (wr/2)$ .
- Step 9: Determine the value of the variable b from the equation  $b = (w1 + w2)*l/(w)$ .
- Step 10: Subtract b from l and assign the value to a.

- Step 11:  
Subtract  $t_r$  from  $t_f$  and then divide it by 2, to assign the value to  $d$ .
- Step 12:  
Calculate  $y_1$  with the help of equation  $y_1 = (w_2 * (t_f - d) + (w_4 * t_r) - w_1 * d) / w$ .
- Step 13:  
Calculate  $y_2$  with the help of equation  $y_2 = y_1 - (t_r / 2)$ .
- Step 14:  
Multiply  $l$  and  $\cos(\theta)$  and assign the value to  $l_1$ .
- Step 15:  
Calculate  $b_1$  with the help of equation  $b_1 = w_f * l_1 / w$ .
- Step 16:  
Find the value of  $c$  with the help of  $c = (b_1 / \cos(\theta)) - b$ .
- Step 17:  
Calculate  $h_1$  with  $h_1 = (w_f * l - w * b) / (w * \tan(\theta))$ .
- Step 18:  
Add  $h_1$  and  $r_l$  to assign the value to  $h$ .
- Step 19:  
Display  $a, b, y_1, y_2, l_1, b_1, c, h$  and  $h_1$ .
- Step 20:  
Stop.

**5. THE FLOWCHART OF THE PROGRAM**

The flowchart used in the program is shown below. It shows the design methodology of the program.



**Figure 3: The Flowchart of the Program.**

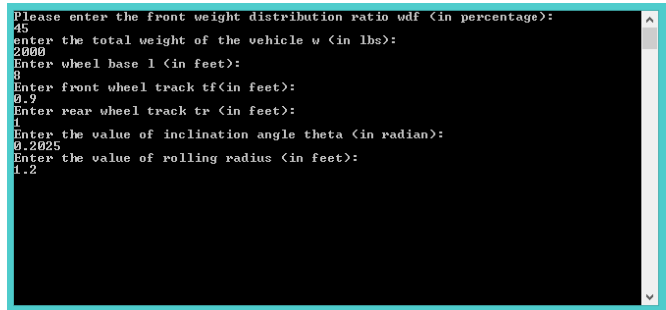
**6. THE ASSUMED SITUATION**

The input and the output screen are given below. We have assumed the following situation.

- Front Weight Distribution- 45%
- Total Weight of the Vehicle- 2000 lbs.
- Wheel Base  $l$ - 8 ft.
- Front Wheel Track- 0.9 ft.
- Rear Wheel Track- 1 ft.
- Inclination angle- 0.2025 rad.
- Rolling Radius- 1.2 ft.

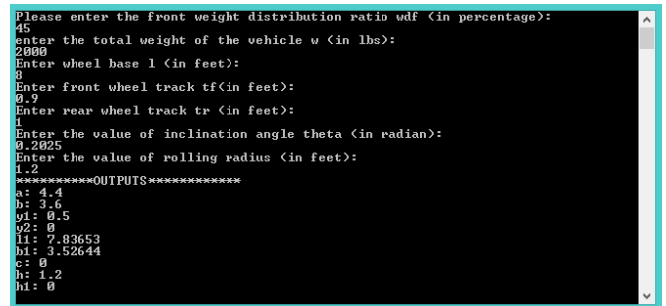
**The Input and the Output Screen**

We have given the input on the above situation on our program. The input screen is given below in figure 4 and the output screen is given in figure 5.



**Figure 4: The Input Screen.**

With that being given the input, the output screen is given below.



**Figure 5: The Output Screen.**

**7. THE RESULT OF OUR ASSUMED SITUATION**

From the output screen, we can derive the following result:

1. Distance between front wheel and center of gravity of the vehicle- 4.4 ft.
2. Distance between Rear Wheel and Center Of Gravity of the vehicle- 3.6ft.

3. Distance between Rear Wheel Center Line and Center of Gravity- 0.5 ft.
4. Distance between Center of Gravity and the Center Line- 0 ft.
5. New Inclined Height- 7.83653 ft.
6. b1- 3.52644 ft.
7. c- 0 ft.
8. h- 1.2 ft.
9. h1- 0 ft.

## 8. THE CONCLUSION

The calculation of Center of Gravity of the entire vehicle is one of the most important parts for tweaking the handling performances of the vehicle. It is used for determining braking, steady-state cornering and accelerating condition of the vehicle.

Since, the performance of the vehicle depends on a lot of design changes, its generally advisable to go into iterative process. This is where computer programs come into play. These programs are made just to take input from the user and show output saving a lot of our time from tedious calculations. We have to keep on changing a single value and need to check the actual result. By the end of this process we are going to get the actual result of the location of the Center of Gravity.

We have tested the program in multiple platform and we have achieved desired result. We have tested the program to find the Center of Gravity on vehicles like All-Terrain-Vehicle and for super sports vehicle like the vehicles manufactured for Supra SAE India. So, we can conclude that this program can be applied in all the vehicles to calculate the co-ordinates of Center of Gravity.

## REFERENCES

- [1] William F. Milliken, Douglas L. Milliken, Edward M. Kasprak and L. Daniel Metz, "*Race Car Vehicle Dynamics*" published by Society of Automotive Engineers Inc in 1995.
- [2] Carroll Smith, "Tune to Win" published by Aero Publishers, Inc in 1978.
- [3] Jazar, Reza N., "*Vehicle Dynamics*" published by Springer in 2017. ISBN 978-3-319-53441-1
- [4] Mukherjee Tanumoy, Khan Jamil, Dubey Akash, Ahmad Iqbal Published a journal paper "Design and Analysis of Go-Kart Chassis" on Journal of Material Science and Mechanical Engineering (JMSME) p-ISSN: 2393-9095; e-ISSN: 2393-9109; Volume 4, Issue 5: October–December 2017, pp. 274 -278.
- [5] Sathish Kumar and Vignesh, "Design and Analysis Of An Electric Kart", International Journal Of Research In Engineering And Technology EISSN: 2319-1163 | PISSN: 2321-7308
- [6] A. A. Faieza Et. Al, "Design and Fabrication of A Student Competition Based Racing Car", Department Of Mechanical And Manufacturing Engineering, University, Putra Malaysia, 43400 Upm Serdang Selangor, Malaysia, Accepted 6 May, 2009.
- [7] Prabhudatta Das, "Design and Fabrication of A Go-Kart Vehicle With Improved Suspension And Dynamics", Bits Pilani K K Birla, Goa Campus.
- [8] Chaitanya Sharma, "Design and Fabrication of Environment Friendly Kart", India International Journal of Engineering Research And Applications ISSN: 2248-9622 International Conference On Emerging Trends In Mechanical And Electrical Engineering (13th-14th March 2014).
- [9] Pravin A Renuke, "Dynamic Analysis Of A Car Chassis", International Journal Of Engineering Research And Applications, ISSN: 2248-9622, Vol. 2, Issue 6, November- December 2012, PP.955-959 955.
- [10] Thomas D.G. *Fundamental of Vehicle Dynamics*. Pennsylvania: Society of Automobile Engineers (2002).
- [11] L. Solazzi, S. Matteazzi. (2002). Structural Analysis and Development of a Frame for Kart Competition. Paper presented at the Italian Association for Stress Analysis (AIAS) National Congress 18-21 September 2002, Parma.
- [12] Simon McBeath, Gordon Murray, "*Competition Car Down force -A Practical Handbook*"
- [13] Wong J.Y. *Theory of Ground Vehicles*. Published by John Wiley & Sons, Inc. (Third Edition)
- [14] Weber Julian, *Automotive Development Processes* Published by Springer-Verlag Berlin Heidelberg 2009.
- [15] Fenton John, *Advances in Vehicle Design* published by Professional Engineering Publishing in 1999.
- [16] Garrett T.K. Newton K. Steeds W. *The Motor Vehicle* published by Butterworth Heinemann published in 2001.
- [17] Kumar Shrawan, *Biomechanics in Ergonomics* published by Taylor & Francis in 1999.
- [18] Young R E, Greef A, and O'Grady P, 1992 An Artificial Intelligence-based Constraints Network System for Concurrent Engineering, Int. J. Prod. Res., Vol. 30, No. 7, pp 1715-1735.
- [19] Beer P. Ferdinand, Johnston Russell E., DeWolf T. John, Mazurek F. David, *Mechanics of Materials* Published by The McGraw-Hill Companies in 2012.
- [20] Rattan S.S., *Theory of Machine* Published by Tata-McGraw-Hill in 2009.
- [21] Bhandari V.B., *Design of Machine Element* Published by Tata McGraw-Hill in 2010.
- [22] N. R. Patil et. al "Static Analysis Of Go-Kart Chassis Frame By Analytical And Solidworks Simulation", International Journal Of Scientific Engineering And Technology (ISSN: 2277-1581), Volume No.3 Issue No.5, Pp : 661-663 1 May 2014.
- [23] N. R. Patil et. al "Static Analysis Of Go-Kart Chassis Frame By Analytical And Solidworks Simulation", International Journal Of Scientific Engineering And Technology (ISSN: 2277-1581), Volume No.3 Issue No.5, Pp : 661-663 1 May 2014.